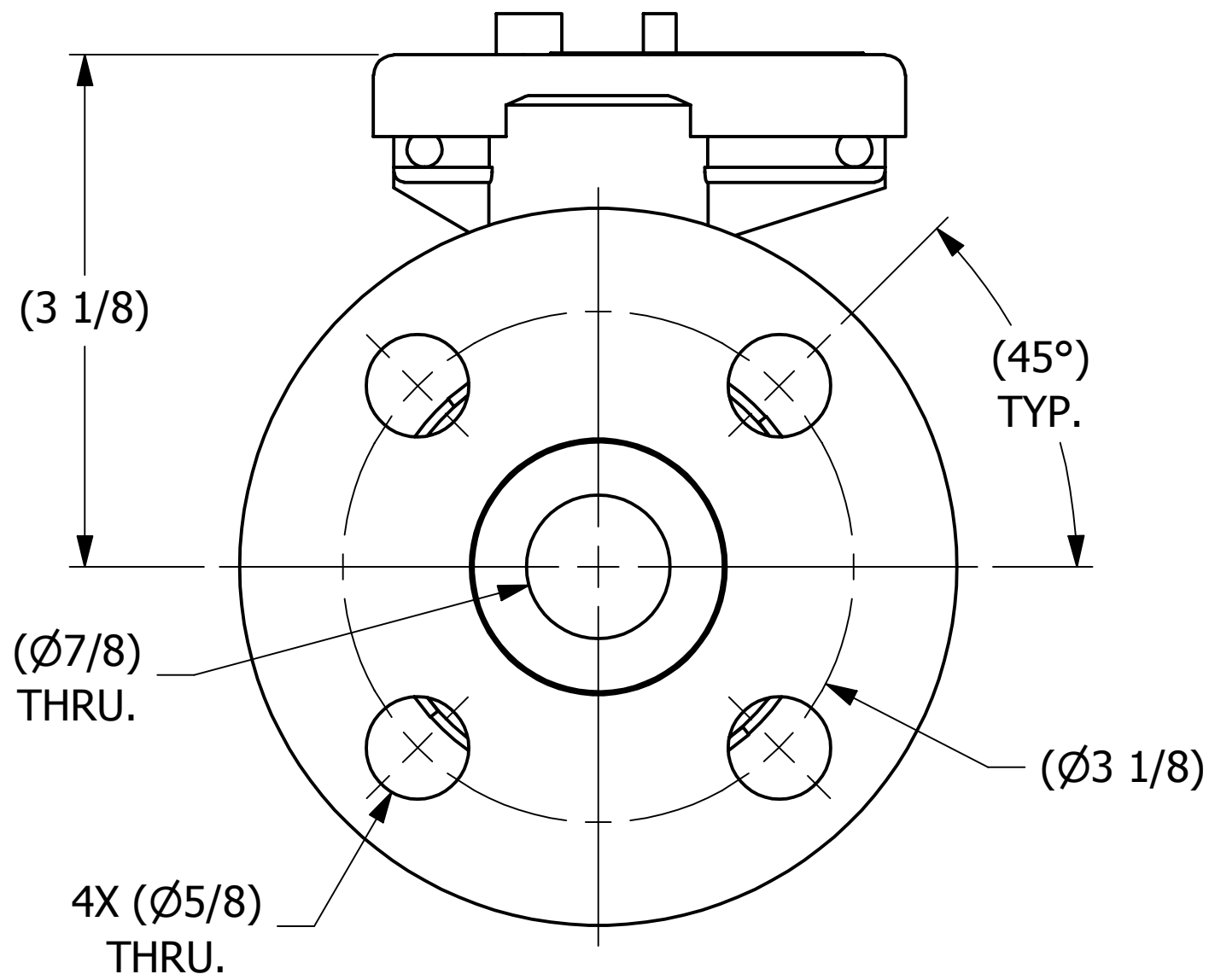


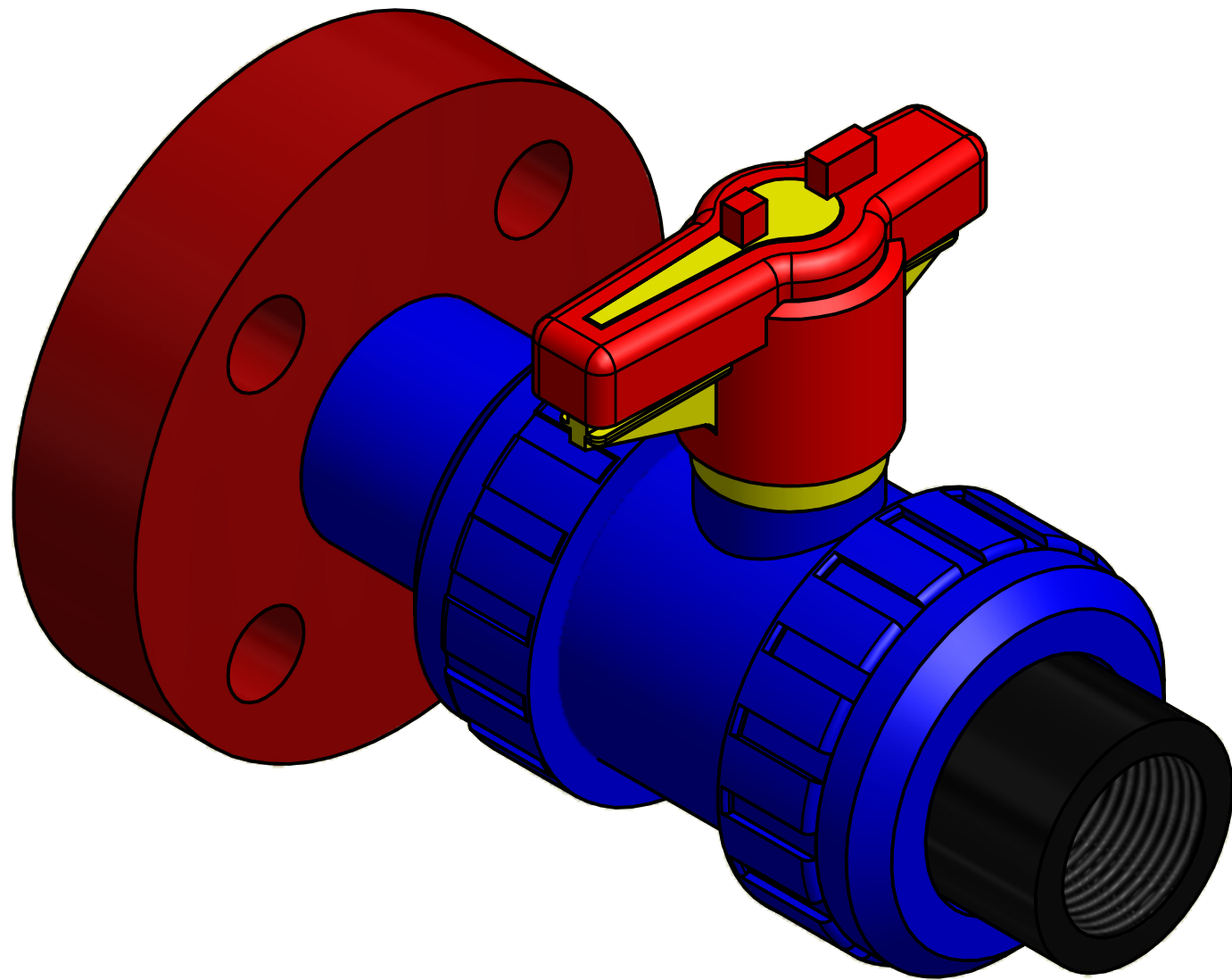
SALES DRAWING SALES DRAWING

SALES DRAWING SALES DRAWING



SERRATED
GASKET SURFACE

1" FNPT
1" BALL VALVE



ISOMETRIC VIEW

E	WEB	3-10-14	REPLACED HS1FLGS WITH HS1FLDGS
D	WEB	3-5-14	ADDED NOTE #1, REMOVED NOTE #2REPLACED HS1FLDGS WITH HS1FLGS
C	KHK	2-22-13	UPDATED TITLEBLOCK, NOTE, REPLACEDHS438FL W/ HS1FLDGS
B	WRB	10-12-10	PART NUMBER WAS HSAVAPE1
A	WRB	10-11-10	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY:	WRB
	CHECKED BY:	VD
	PROTOTYPE BY:	WRB
	PROTOTYPE DATE:	7/28/2010
	APPROVED FOR PRODUCTION BY:	WRB
THIRD ANGLE PROJECTION		PRODUCTION DATE: 10/11/2010

SALCO PRODUCTS, INC.		
PART NAME: AIR VALVE ASSEMBLY 1"		
MATERIAL: SALCO PE		
PROJECT #: 100725	SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: C29164	PART #: HSAVAPE0104	